



CLOSURE INSTRUCTIONS

OPEN HEAD PLASTIC PAILS

With high performance or tear skirt covers

- 1. Plain covers***
- 2. Covers with spout fittings***

The instructions provided herein are to be used with UN marked plastic open head pails that are in compliance with the US Department of Transportation's hazardous material regulations. This falls under the Title 49 Code of Federal Regulations, in accordance with subsection 178.2 (c).

It is the obligation of the filler to use and follow these closure instructions to ensure that the product meets required UN markings and performance. Only when assembled in the manner below are these packages certified to meet the UN marking provided.

Package:

1H2 open head plastic pails for 3.5 to 5.0 gallons – liquid UN rated

1H2 open head plastic pails for 3.5 to 6.0 gallons – solids UN rated

Purpose:

When following these instructions, the purpose of these closure instructions is to ensure that the UN cover, either high performance or tear skirt, is properly applied to the UN marked plastic pail.

Instructions:

1. Insert the high performance or tear skirt cover onto the top of the plastic pail, with the open side of the pail facing up.
2. Press one section of the cover onto the pail lip using a rubber mallet (3 lbs.) or with the heel of your hands to ensure the cover snaps onto the pail lip.
3. Once the initial cover engagement is achieved, use the rubber mallet to strike the cover on the outer edge of the cover where the gasket resides. Continue to strike the cover completely around the circumference of the cover. Coverage must be complete and the strikes should be adjacent to one another. This strike is in a vertical downward manner to ensure the cover completely snaps onto the plastic pail lip.
4. Using your fingers, feel underneath where the cover meets the plastic pail to ensure that the entire cover is fully engaged on the plastic pail lip.
5. Then use the rubber mallet to tap the skirt of the cover lightly around the entire circumference of the cover to ensure the cover is seated and sealed properly.
6. If using pneumatic cover press, set pressure regulator to 100 psi.
7. Insert pail with cover loosely installed under horizontal pressing plate
8. Energize cover press to lower horizontal pressing plate onto cover. Pressing plate should “snap” cover onto pail.
9. Using your fingers, feel underneath where the cover meets the plastic pail to ensure that the entire cover is fully engaged on the plastic pail lip.